

TITLE

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BIOSTYR® Enables Award Winning Peirce Island WWTF to meet the City of Portsmouth, New Hampshire's Nutrient Removal Goals

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PRESENTERS Terry Desmarais - City of Portsmouth, NH Larry Li - Veolia Water Technologies



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WATER TECHNOLOGIES

SPEAKER INTRODUCTION



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WATER TECHNOLOGIES



- BIOSTYR® BAF Technology Introduction
- City of Portsmouth, NH
- Pilot Testing
- Peirce Island WWTF Upgrade

BIOSTYR® & DUO: A Unique Technology

- Elegance
- Automation
- Versatility
- Performance
- Space
- Environment



BIOSTYR® System



- Biological filter: inert media + biofilm
- Bio-reactor and clarifier in one "box" (cell)
- Multiple cells in parallel
- Sludge wasted via backwashing

BIOSTYR®/DUO Treatment Cell



BIOSTYR®/DUO Media







- Polystyrene Beads
- Engineered. Strict requirements.
- Diameter: 3.6 5.0 mm
- Specific surface: 1,000 m²/m³
- Porosity: 0.35
- Specific Gravity: 0.05

BIOSTYR® Nozzles



BIOSTYR® Applications

- Secondary cBOD & NH₃ Removal (secondary nitrification)
- Pre Denitrification
- Tertiary Nitrification
- Tertiary Denitrification

Parameter	2 nd	2 nd -Nit	Tert-Nit	Denit	
CBOD	10-20	5-15	5-10	5-10	
TSS	15-25	10-15	5-10	5-10	
NH ₃ -N	-	≤1.0	≤0.5	-	
NO ₃ -N	-	-	-	≤1.0	

BIOSTYR® Compact

BIOSTYR® Footprint ~25% of Suspended Growth System



BIOSTYR® Experience



BIOSTYR® Pilot Capability





- BIOSTYR® BAF Technology Introduction
- City of Portsmouth, NH
- Pilot Testing
- Peirce Island WWTF Upgrade

City of Portsmouth

- Seacoast New Hampshire
- Historic
- Tourist Destination
- Access to Waterways
- Pease International Tradeport







Infrastructure

- Regional Water and Sewer System
- Sewer Collection System Since 1800's

> 3 Permitted Combined Sewer Overflows

- Storm Drain Collection System
- Two Wastewater Treatment Facilities

> Peirce Island WWTF: 6.1 MGD BAF

> Pease WWTF: 1.2 MGD SBR



Great Bay Estuary

- Major Tidal Estuary = ~ 1,000 square miles
 52 Communities in NH and Maine
- 17 Wastewater Treatment Plants NH = 13, Maine = 4
- Diverse Ecosystem of Marine Fisheries, Waterfowl and Terrestrial Wildlife
- Major Economic Resource for Recreational and Commercial Fisheries, Shellfish and Aquaculture



Figure 1. New Hampshire coastal watershed communities. Map provided by the Piscataqua Region Estuaries Project (PREP)

Peirce Island WWTF NPDES Permit



- 1985 NPDES Permit with 301(h) Waiver
- 2007 Secondary NPDES Permit
- 2009 Consent Decree
- 2012 Consent Decree Modification
- 2016 2021 Upgrade Construction
- 2021 Great Bay Total Nitrogen General Permit

Background: Location



Background: Pre-Upgrade Project

- Design Average Flow 4.8 MGD
- Peak Flow 22 MGD
- Grit Removal
- Chemically Enhanced Primary
 Treatment
- Sodium Hypochlorite / Bisulfite
 Disinfection
- Gravity Thickener & Belt Filter Press
- 3.7 Acres



Pilot Program – Technology Selection

- Fit Within Space Constraints
- Nitrogen Removal
- Future Treatment Capacity
 - > Address permit unknowns> No additional capital costs
- Confirm Sizing Criteria
 - > Wet Weather
 - > Loading Rates



WASTEWATER TREATMENT ECHNOLOGY PERFORMANCE EVALUATION PROJECT This project is the City's next step in selecting the most code affective solution for providing

ed to test and evaluate treatment performance

Pilot Plant

Technologies List

- Biological Aerated Filter (BAF)
- Sequencing Batch Reactor (SBR) with BioMag
- Conventional Activated Sludge (CAS) with BioMag
- Moving Bed Bioreactor (MBBR) & ACTIFLO® Clarification
- Moving Bed Bioreactor (MBBR) & CoMag
- Moving Bed Bioreactor (MBBR) & DAF
- Membrane Bioreactor (MBR)
- Conventional Activated Sludge (CAS)

2-Stage Biological Aerated Filter



BIOSTYR® Pilot Study

Piloting Technology Priority Matrix

		BAF		CAS-BioMag		MBBR-DAF		
Evaluation Criteria	Weight	Rating	Score	Rating	Score	Rating	Score	
Operations Factors	10	3.0	30	2.1	21	3.2	32	
Maintenance Factors	3	3.2	9.6	1.6	4.8	3.5	10.5	
Health & Safety Factors	27	3.2	86.4	2.0	54	3.3	89.1	
Operational Track Record/Established Process	19	4.0	76	2.0	38	3.0	57	
Ability to Retrofit TN of 8 mg/l to Meet Future TN of 3 mg/l	3	5.0	15	2.5	7.5	3.0	9	
Response to Sustained Wet Weather Flows	13	3.5	45.5	4.0	52	3.5	45.5	
Response to Process Disruption	18	4.0	72	3.0	54	4.0	72	
Potential for Technology Optimization	0	2.5		2.5		4.0		
Ability to Exceed Treatment Performance Goals	6	3.0	18	4.0	24	3.0	18	
Total Weighted Criteria			353		255		333	
Capital Cost (estimated - in millions)			\$60.5		\$54.0		\$56.5	
Value Ratio (criteria/capital cost)			5.8		4.7		5.9	
Life Cycle Cost (in millions)		\$75.1		\$73.3		\$74.8		
Value Ratio (criteria/ life cycle cost)		4.7		3.5		4.5		

Proposed Layout Within Fence



Background: Upgrade Design

- Design Average Flow
 6.1 MGD
- Peak Flow 22 MGD
- Screening
- Two-Stage
 BIOSTYR® BAF
- Sodium Hypochlorite / Bisulfite Disinfection
- Wet Weather Flow
 Management
- Solids Building



Biological Aerated Filter (BAF) Building

- Small Footprint
 - >Attached Growth vs.
 Suspended Growth
 >Treatment & Solids Separation in Same Reactor
- High Level of Automation
- First Stage for Carbon Removal and Nitrification
- Second Stage for Denitrification



BIOSTYR®

Peirce Island WWTF Construction

Baseline Enhanced Primary Treatment

4.5 Years Construction and \$92M Upgraded BIOSTYR® Biological Aerated Filter





Overall WWTF Load Reductions



Peirce Island Biological Oxygen Demand (BOD) Effluent



Peirce Island Total Suspended Solids (TSS) Effluent



Peirce Island Total Nitrogen Effluent



Great Bay Total Nitrogen General Permit



Great Bay Total Nitrogen General Permit





- Space Constraints
 Addressed
- Nitrogen Removal
 Performance Allows for
 Credit
- Future Capital Upgrades
 Minimized



Any Questions?

Interested in Pilot Testing?

Contact Us

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